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NOTICE OF ALLOWANCE AND FEE(S) DUE

513 7590 12/17/2010 WENDEROTH, LIND & PONACK, L.L.P. 1030 15th Street, N.W., Suite 400 East

Washington, DC 20005-1503

EXAMINER LU, C CAIXIA			
			ART UNIT PAPER NUMBER
1765			

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/593,579	09/20/2006	Eiichi Kaji	2006_1387A	1456

TITLE OF INVENTION: POLYMETHYLALUMINOXANE PREPARATION, METHOD OF PRODUCING THE SAME, POLYMERIZATION CATALYST, AND POLYMERIZATION METHOD OF OLEFINS

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	YES	\$755	\$300	\$0	\$1055	03/17/2011

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FIEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks 1 through 5 should be completed where

appropriate. All further indicated unless corrects maintenance fee notifica	correspondence includir ed below or directed oth	of transmitting the 1330 ig the Patent, advance of herwise in Block 1, by (a	rders and notification of a a) specifying a new corre	naintenance fees w pondence address;	ill be and/or	mailed to the current (b) indicating a sepa	correspondence address a arate "FEE ADDRESS" fo
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APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTO	RNEY DOCKET NO.	CONFIRMATION NO.
10/593,579 TITLE OF INVENTIO CATALYST, AND POL			Eiichi Kaji RATION, METHOD C	F PRODUCING	THE	2006_1387A SAME, POLYMER	1456 IZATION
APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE	FEE	TOTAL FEE(8) DUE	DATE DUE
nonprovisional	YES	\$755	\$300	\$0		\$1055	03/17/2011
EXAM	IINER	ART UNIT	CLASS-SUBCLASS]			
LU, C C	CAIXIA	1765	526-127000				
"Fee Address" ind PTO/SB/47; Rev 03-0 Number is required. 3. ASSIGNEE NAME A	ondence address (or Cha 3/122) attached. ication (or "Fee Address 12 or more recent) attach ND RESIDENCE DAT/ less an assignee is ident h in 37 CFR 3.II. Comp	nge of Correspondence "Indication form ed. Use of a Customer A TO BE PRINTED ON T	2. For printing on the p (1) the names of up to or agents OR, alternati (2) the name of a singl registered attorney or 2 registered patent atto listed, no name will be IHE PATENT (print or ty) data will appear on the p T a substitute for filing an (B) RESIDENCE: (CITY	3 registered patent vely, e firm (having as a sagent) and the name meys or agents. If a printed. be) atent. If an assigne assignment.	memb es of u no nam	er a 2p to p to se is 3	ocument has been filed fo
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4a. The following fee(s) Issue Fee Publication Fee (N	vo small entity discount p		o. Payment of Fee(s): (Plea A check is enclosed. Payment by credit car The Director is hereby overpayment, to Depo	d. Form PTO-2038	is atta	ched.	shown above) ficiency, or credit any n extra copy of this form).
- 11	s SMALL ENTITY state	is. See 37 CFR 1.27.	☐ b. Applicant is no lon				
NOTE: The Issue Fee an interest as shown by the	d Publication Fee (if req records of the United Sta	uired) will not be accepted tes Patent and Trademark	d from anyone other than t Office.	he applicant; a regis	stered a	attorney or agent; or th	ne assignee or other party in
Authorized Signature				Date			
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PTOL-85 (Rev. 08/07) Approved for use through 08/31/2010.



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UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS

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10/593,579	09/20/2006	Eiichi Kaji	2006_1387A 1456		
513 75	90 12/17/2010		EXAM	INER	
WENDEROTH, LIND & PONACK, L.L.P.		LU, C CAIXIA			
1030 15th Street, N	I.W.,		ART UNIT	PAPER NUMBER	
Suite 400 East Washington, DC 20	Suite 400 East Washington, DC 20005-1503		1765 DATE MAIL ED: 12/17/201	0	

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 45 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 45 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Notice of Allowability

Application No.	Applicant(s)	Applicant(s)			
10/593,579	KAJI ET AL.				
Examiner	Art Unit				
Caixia I u	1765				

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence addressAll claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

- 1. A This communication is responsive to Interview conducted on December 13, 2010.
- The allowed claim(s) is/are 1,4,5,8 and 9.
- 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - - 1. \(\subseteq \text{ Certified copies of the priority documents have been received.} \)
 - 2. Certified copies of the priority documents have been received in Application No.
 - Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
 - * Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

- 4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
- 5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) I hereto or 2) to Paper No./Mail Date _____
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

 DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- 1. Notice of References Cited (PTO-892)
- 2.
 Notice of Draftperson's Patent Drawing Review (PTO-948)
- 3. Information Disclosure Statements (PTO/SB/08),
- Paper No./Mail Date
- Examiner's Comment Regarding Requirement for Deposit of Biological Material
- 5. Notice of Informal Patent Application
- Interview Summary (PTO-413), Paper No./Mail Date .
- 7. X Examiner's Amendment/Comment
- 8. X Examiner's Statement of Reasons for Allowance
- 9. 🔲 Other ____

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EXAMINER'S AMENDMENT

 An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended by replacing the set of claims filed March 15, 2010 with the following set of claims:

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- A polymethylaluminoxane composition generated by thermal decomposition of an alkylaluminum compound having an aluminum-oxygen-carbon bond, the alkylaluminum compound being generated by a reaction between trimethylaluminum and benzoic acid, with toluene as a solvent, wherein:
- (i) a mole fraction of methyl groups originating from trimethylaluminum, relative to the total moles of methyl groups existing in the generated polymethylaluminoxane composition, is not more than 26 mol%;
- (ii) the generated polymethylaluminoxane composition has a viscosity of not more than 2.1×10^3 Pa-sec at 40^8 C,
- (iii) an aluminum concentration of the generated polymethylaluminoxane composition is in a range of from 9.1 wt% to 9.4 wt%, and
- (iv) the generated polymethylaluminoxane composition does not generate gels when stored at 25 $\!\!\!\!\!\!^{\,\circ}$ for 90 days.
- 2-3. (Cancelled)
- 4. A method of producing the polymethylaluminoxane composition according to claim 1, the method comprising the steps of: causing trimethylaluminum to react with benzoic acid, with toluene as a solvent:

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and

thermally decomposing the alkylaluminum compound,

wherein a ratio between a mole number of trimethylaluminum and a mole number of oxygen in the benzoic acid is in the range of 1.25 to 1.40: 1.

5. The method of producing a polymethylaluminoxane composition according to claim 4, wherein

the thermal decomposition is conducted in the absence of a Lewis acid compound in production of the polymethylaluminoxane composition.

- 6-7. (Cancelled)
- A polymerization catalyst for olefins, comprising as catalytic components: a transition metal compound represented by the general formula (II), MR⁵R⁶R⁷R⁸ (II)

wherein M represents a transition metal element, and R^s , R^s , R^r , and R^s represent organic groups that form together a cycloalkadienyl backbone, and each is selected from an alkyl group, an alkoxy group, an aryloxy group, an alkylsilyl group, an alkylamide group, an alkylamide group, an alkylamino group, an alk

the polymethylaluminoxane composition according to claim 1.

 A method of polymerizing olefins in the presence of the polymerization catalyst according to claim 8.

10-15. (Cancelled)

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REASONS FOR ALLOWANCE

2. The following is an examiner's statement of reasons for allowance:

In the Amendments to the Claims filed March 15, 2010, the claimed polymethylaluminoxane composition is further limited to not generating gels when stored at 25°C for 90 days. Since the closest prior art, Smith et al. (US 5,831,109), does not teach or reasonably suggests such limitation, Smith's polymethylaluminoxane composition in the working examples does not contain any unreacted trimethylaluminum as compared to the working examples of the instant application, one would not have expect Smith's polymer to inherently meet the 90 day gel free stability limitation either. Therefore, the instant claim are deemed to novel and nonobvious over the cited prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Caixia Lu whose telephone number is (571) 272-1106. The examiner can normally be reached on 9:00 a.m. to 5:30 p.m..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, James Seidleck can be reached on (571) 272-1078. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Caixia Lu/ Primary Examiner, Art Unit 1765